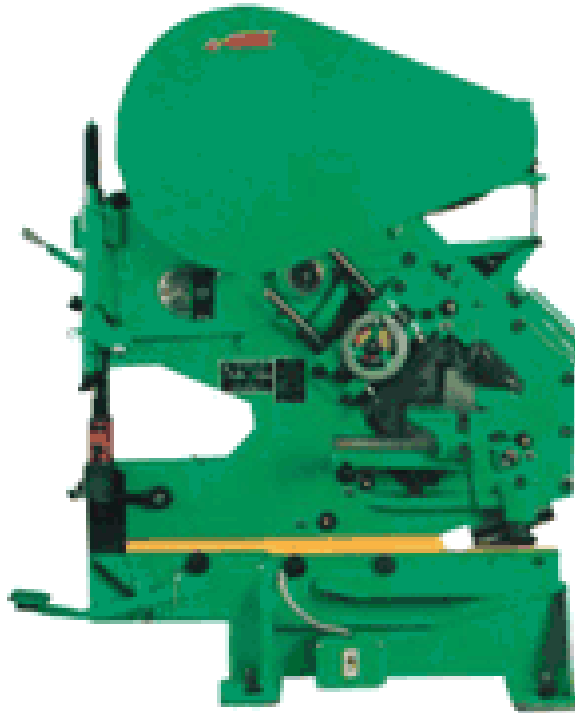


COMBINED PUNCHING & SHEARING MACHINE



The machine can perform plate shearing ,punching and sectionsCutting independtly ,it has been found many applications inAircraft , ractor , locomotive vehicle ship , construction , agricultureAnd other industries. Be sure to call us first when you want to phrchase this kind of Machine with satisfaction

**主要技术参数MAIN TECHNICAL SPECIFICATIONS**

型号Model	单位Unit	Q34-10	Q34-16
板材剪切 Plate shearing			
钢板厚度 Thickness of plate	mm	10	16
条料 (厚×宽) Strip (T×W)	mm	12×100	20×140
最大型材剪切Max.cutting of sections			
圆钢 (直径) Round bar (dia)	mm	Φ35	Φ45
方钢 Square bar	mm	30×30	40×40
等边角钢直剪90° Cutting of angle steel at 90°	mm	80×10	100×12
等边角钢斜剪45° Cutting of angle steel at 45°	mm	63×6	80×8
不等边角钢Uneqwal side angles steel	mm	80×50×8	125×80×10
工字钢 (型号) Joist(Type) ▲			18#
槽钢 (型号) Channel(Type) ▲			18#
冲孔 (孔径×厚度) Punching(D×T)	mm	Φ25×10	Φ26×16
最大冲压力 Max.punching force	KN	350	550
喉口深度 Depth of throat	mm	350	500
行程次数 Stroke per min	次/分	40	27
电机功率 Motor Power of motor	kW	2.2	5.5
外形尺寸 (长×宽×高) Overall dimensions (L×W×H)	mm	1245×463×1493	1645×625×1850
净重 Net weight	kg	1000	2285

▲ 订货供应 ▲ It is according to the customers'requirements

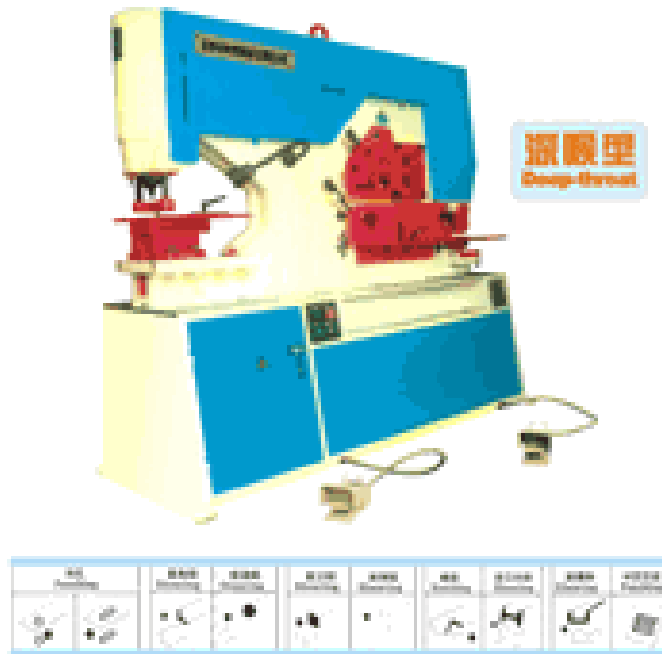
注： 1、工件材料抗拉强度≤45kg/mm<sup>2</sup>  
2、样本参数若有变更，不另行通知。

Note:1.Based on material strength of 45kg/mm<sup>2</sup> tensile.  
2.Design and specifications subject to change without notice.



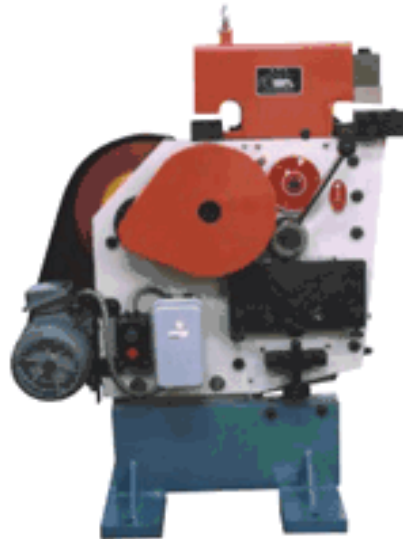
**Hydraulic Iron Worker Q35Y-16-20-25**

Model	Unit	Q35Y-25	Q35Y-20	QA35Y-16
SHEARING				
Flat bar(W*T)	mm	355×25.600×15	330×20.480×10	150×16.400×4
Square bar	mm	56×56	50×50	28×28
Round bar	mm	Φ56	Φ50	Φ30
Joist(Type)		20#	16#	10#
Channel(Type)		20#	16#	10#
Cutting of angle steel at 90	mm	180×180×14	160×160×14	120×120×12
Cutting of angle steel at 45	mm	80×80×10	80×80×10	
Punching(D*T)	mm	Φ35×25, Φ44×20	Φ30×20, Φ38×15	Φ26×16,
Anble flange(L*W*H)	mm	110×60×13	100×50×13	80×50×6
Punching force	kn	1100	800	600
Depth of throat	mm	400	355	240
Max.Length stroke	mm	100	80	70
Stroke times	次/分	6-30	9-36	9-27
Motor power	kw	7.5	5.5	4
Net weight	kg	3100	1800	1300
Overall dimensions (L*W*H)	mm	2240 × 850 × 1960	1835 × 810 × 1785	1490×690×1490
Packing department	mm	2500 × 1060 ×	2100 × 1020 ×	1880×880×1770



**Hydraulic Iron Worker with Deep-throat**

item	Unit	Q35Y-20 Deep-throat
SHEARING		
Flat bar(W*T)	mm	330x20,480x10,
Square bar	mm	50x50
Round bar	mm	Φ50
Joist(Type)		16#
Channel(Type)		16#
Cutting of angle steel at 90	mm	160x160x14
Cutting of angle steel at 45	mm	80x80x10
Punching(D*T)	mm	Φ30x20,Φ38x15
Anble fillange(L*W*H)	mm	100x50x13
Punching force	kn	800
Depth of throat	mm	510
Max.Kenght stroke	mm	80
Stroke times	次/分	9-36
Motor power	kw	5.5
Net weight	kg	2200
Overall dimensions (L*W*H)	mm	2180x810x1785
Packing department dimensions(L*W*H)	mm	2430x1020x2000



Features and Uses:

The shearing machines of QA32-8A QA32-8B which shear sheet metal are the newly designed products of our factory and they are series products of machinery designed products of our factory and are series products of machinery industry ,They are new in design,compact in structure,artistic in modeling,Reliable in performance,small in size,light in weight,multifunctional,and quick in operation,convenient in use and they are widely used in shearig sheet metal,shaped metal and punching shaped metal,holes and in die shearing,it's really the skillful equipment in shearing and punching shaped metal for the vast number of the customers in the industvies of machine-making.Construction,water and power and hanicraft.

**主要技术参数MAIN TECHNICAL SPECIFICATIONS**

型号Model	QA32-8A	QA32-8B
最大冲压力 MaxPunching Force	360KN	360KN
剪板刀长度 Cutter Length	200mm	200mm
刀具行程 Cutter Stoke Length	27mm	27mm
刀具每分钟行程次数 Strokes Of Cutter Per Min	30	30
电动机功率 Motor Power	2.2KW	2.2KW
电动机电压 Motor Voltage	380V(220V/240V)	380V(220V/240V)
电动机频率 Motor Ferquency	50(60)Hz	50(60)Hz
外形尺寸 (长×宽×高) Over Size(L×W×H)	900×500×1100mm	900×500×1100mm
机床重量 Weight	520kg	520kg

项目Item	参数值Parameter	项目Item	参数值Parameter
冲孔 Punch hole	Φ22/8	剪扁钢 Shear flat bar	100×12
腰圆孔 Punch Long hole	16×40/8	剪方钢 Shear square bar	20×20
剪钢板 Shear Steel Plate	δ=8	模剪 Die Shearing	角钢 Angle steel  L.70×70×6
剪角钢 Shear Angle Steel	L75×75×8		角钢90° 剪 Angle steel at 90°  L.50×50×6
剪圆钢 Shear Round bar	Φ30		



## SINGLE-COLUMN HYDRAULIC PUNCHER

### 主要技术参数MAIN TECHNICAL SPECIFICATIONS

项目Item	单位Unit	Y38-120
冲孔（孔径×厚度） Punching (D×T)	mm	Φ30×30 Φ45×20
冲孔压力 Punching force	kN	1200
喉口深度 Depth of throat	mm	400
油缸最大行程长度 Max.length of cylinder stroke	mm	100
行程次数 Stroke times	次/分 per.min	8~40
电机功率 Motor Power	kW	11
净重 Net weight	kg	2500
外形尺寸（长×宽×高） Overall dimensions (L×W×h)	mm	1770×1074×1840
包装箱尺寸（长×宽×高） Packing department dimensions (L×W×h)	mm	2085×1240×2050